

## installation instructions

# race air box kit w/high flow filter for 1998/2000.5 aprilia mille 2000/2005 aprilia falco

part number 75014

©2006, 2005, 2004, 2003, 2002 by evoluzione.net, inc.

this **evoluzione cyclesports race air box kit w/high flow filter** has been designed to increase air box volume by completely removing the top of the stock air box and sealing to the underside of the fuel tank. though the seal is designed to keep out unfiltered air, it is recommended that this kit not be used in extremely dusty conditions.

### introduction

this **evoluzione cyclesports race air box kit w/high flow filter** is easy to install by carefully following the instructions. read all instructions first to familiarize yourself with the parts and procedures.

### installation

**step 1.** remove the two bolts underneath the seat with a 5mm allen wrench. remove the seat.  
**step 2.** using an 8mm socket, remove the two bolts in front of the gas tank.  
**step 3.** lift the gas tank and hold it using the gas tank prop rod. com-

pletely remove the foam from beneath the tank using a heat gun.

**step 4.** with a 7mm socket, remove the seven bolts around the air box perimeter. remove the air box lid and filter. remove the seven bolts from the box lid

**step 5.** place the supplied air box gasket on the lower air box half. place the billet air box ring on top of the seal. install the filter with the seal pointing up. please see photo.  
**step 7.** using a removable threadlocker (blue), install five (5)



of the bolts from the box lid into the rear most bolt holes (not the two front holes).

**step 8.** flip the front part of the seal over the billet ring. using a removable threadlocker (blue), install the other two bolts from the box lid through the seal grommets, into the billet air box ring then the seal and into the lower air box half.

**step 9.** for added protection against air leakage apply a light layer of petroleum jelly (such as vasaline®) to the upper surface of the air box seal.

**step 10.** lower the gas tank. reinstall the two tank bolts. reinstall the seat.

#### parts list

billet air box ring  
air box seal  
high flow air filter

#### tools required

metric socket & driver  
heat gun  
blue threadlocker  
petroleum jelly